



STAAL – het fundament van Europa's duurzame toekomst

Staalbouwdag, Leusden, 9 oktober 2025

Mark Denys – Director Sustainability – Tata Steel Netherlands

Klimaat-transitie: een fysieke werkelijkheid



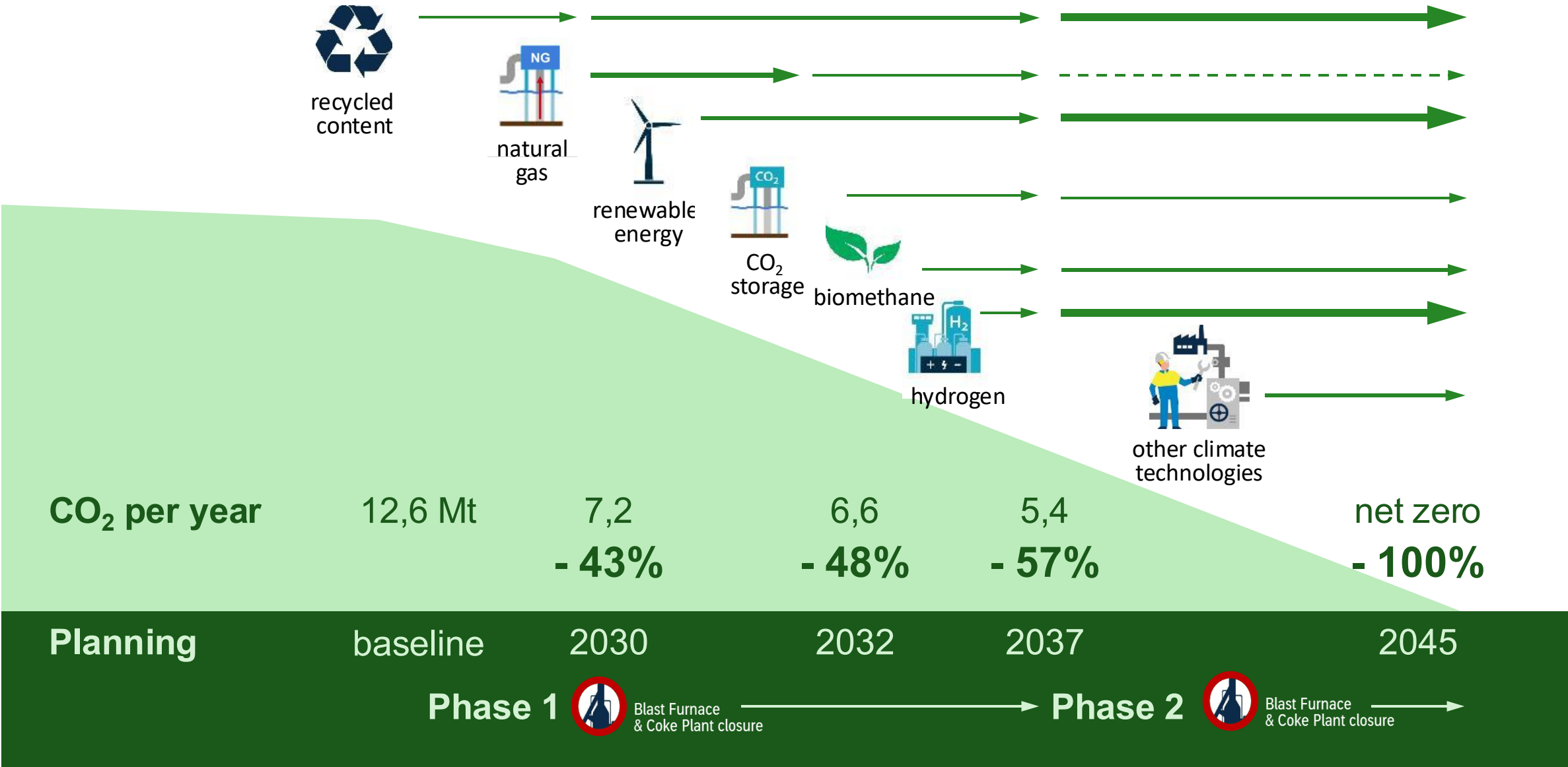
Source: McKinsey Quarterly, Facing the hard stuff, August 2024.

Join Letter of Intent Tata Steel & Nederlandse overheid

29 September 2025



Tata Steel Nederland | Groen Staal Plan 2025-2045



Source: <https://www.rijksoverheid.nl> voor Joint Letter of Intent

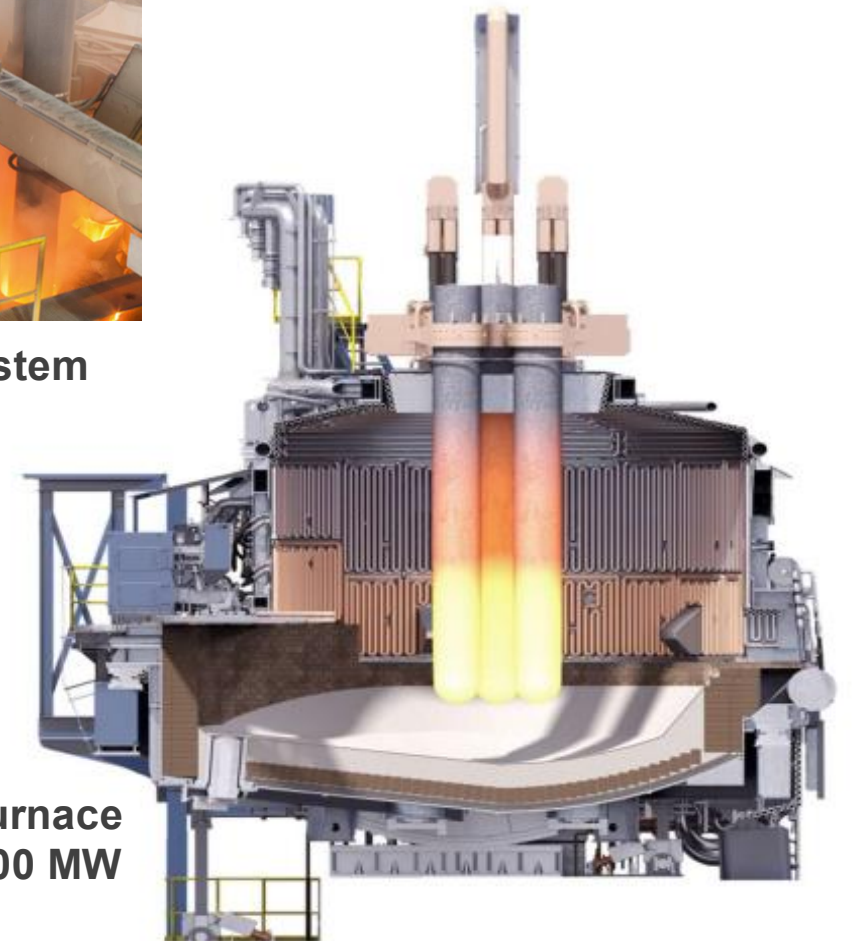
Groen Staal Plan 2025-2037 | Nieuwe technologie in fase 1



Direct Reduction Plant ~136 m

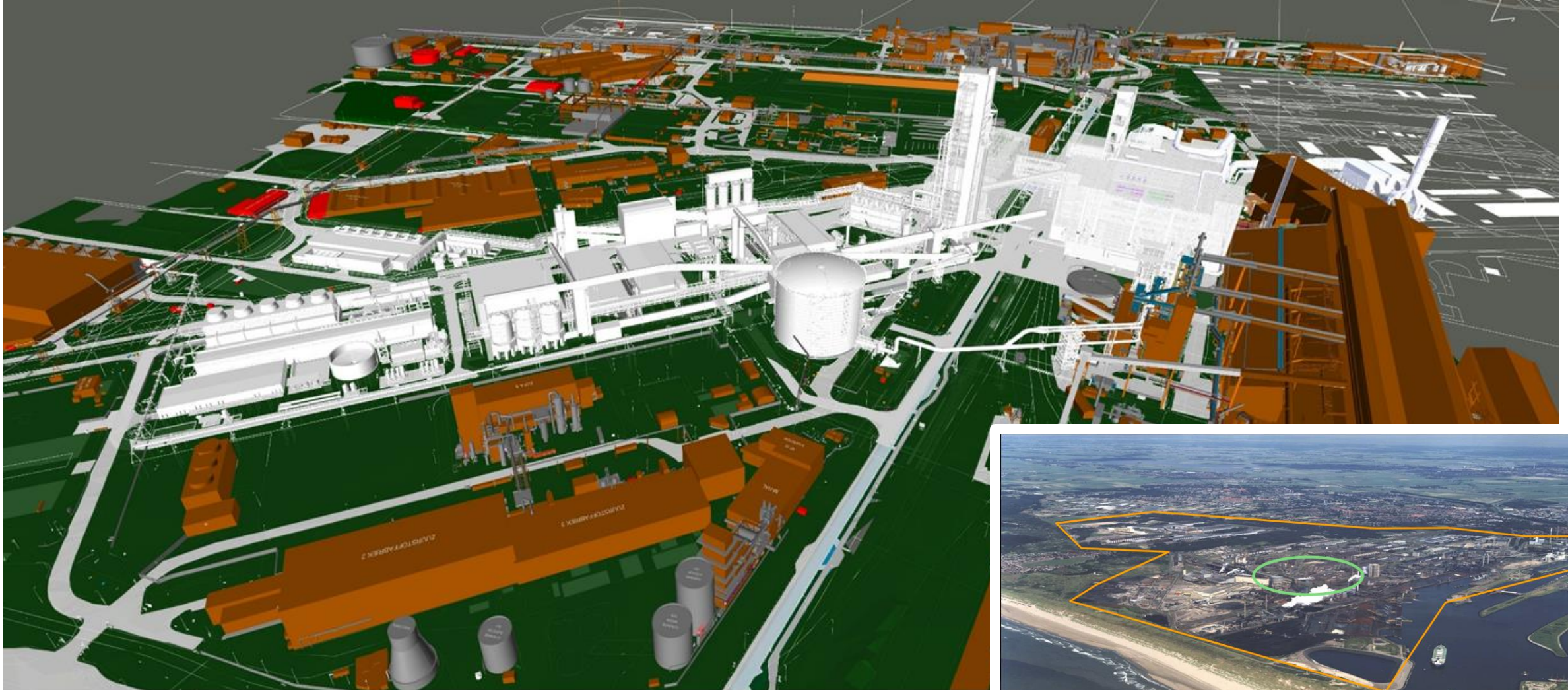


Continuous scrap feeding system



**Electric Arc Furnace
300 MW**

Groen Staal Plan 2025-2037 | Impressie



Groen Staal Plan 2025-2037 | Een schone leefomgeving



Source: <https://www.rijksoverheid.nl> voor Joint Letter of Intent

TenneT verbinding met Wind op zee



**Gecertificeerde
producten**



**Hogere
recycled content**



**Waterstofklare
processen**



**Grotere bijdrage
aan NL economie**

Reality check...

***“Zonder Europese
staalproductie
verliezen we
strategische
autonomie én ons
vermogen om de
energietransitie te
voltooien.”***



De weg vooruit

Slim industriebeleid in opkomst

- Anti-dumping
- Certificering van de koolstofintensiteit
- Kritische materialen
- Circulaire economie
- ...



***“Wij kunnen
nog kiezen.”***

Source: PBL "Exploring pathways for world development within planetary boundaries", mei 2025.





Thank you

TATA Group

TATA Group

- Revenues: \$165 billion
- Global Presence: 100 countries
- Employees: 1 million people worldwide

TATA Steel

- Revenues: \$28 billion
- Global Presence: 26 countries
- Employees: 78 thousand
- 8th time: Worldsteel Sustainability Champion

TATA Steel Netherlands

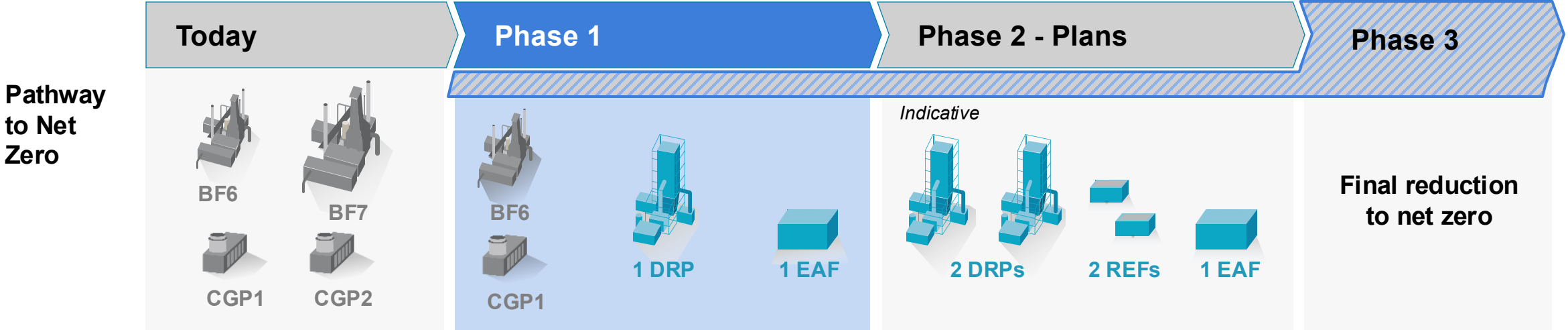
- Revenues: \$7 billion
- Global Presence: 9 countries
- Employees: 12 thousand



Tata Steel IJmuiden



By 2030, the largest of two Blast Furnaces will be replaced by a Direct Reduction Plant and an Electric Arc Furnace



Additional environmental measures

Roadmap+ (2019-25)

Environmental acceleration initiatives (2026-2030)

Closure CGP2 (2029)

Circularity



Scrap in BOF / BF



Scrap in DRP-EAF

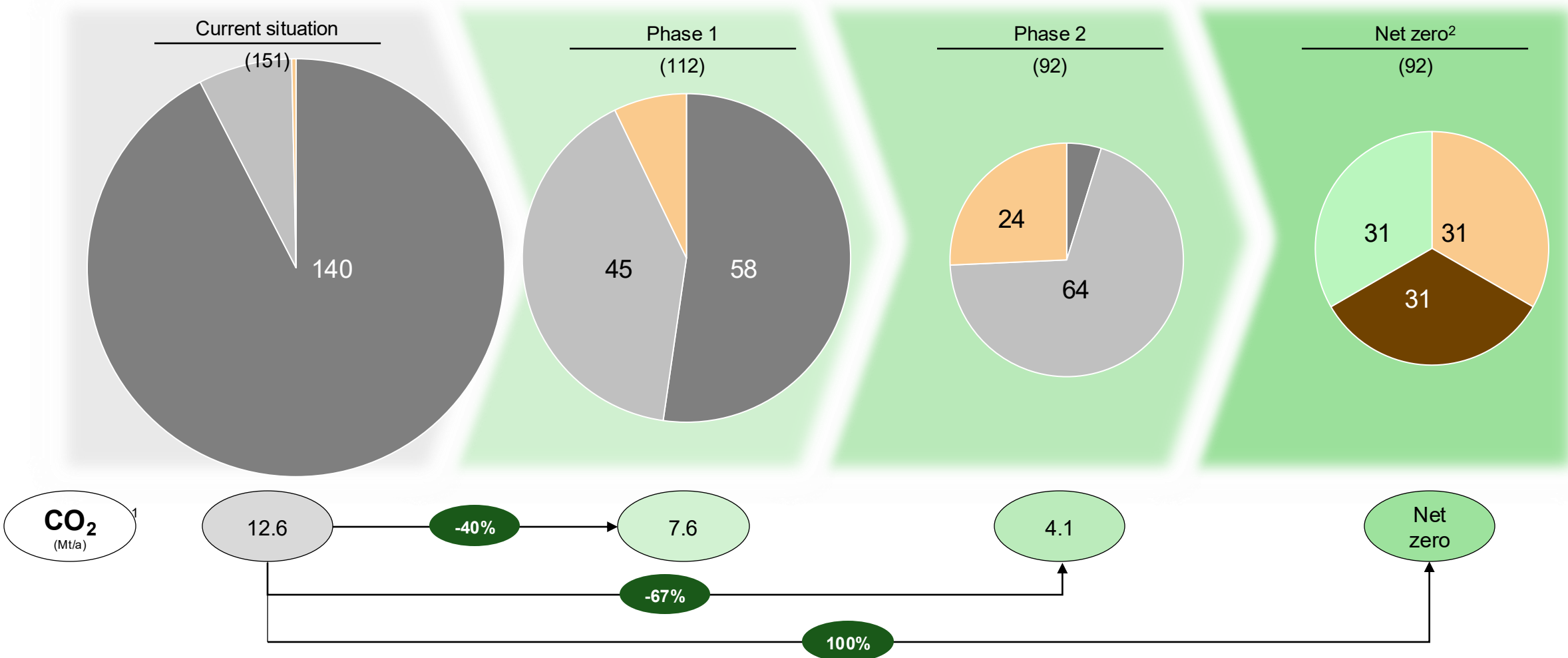


Increased scrap uptake

This green transition reduces TSN's energy consumption and CO₂ while fossil energy will be phased out step by step

Energy usage, PJ/a

Coal NG Electricity Biomethane + Biochar H2



1) Scope 1+2 2) Indicative, exact ratio depends on energy market developments

Tata Steel in IJmuiden is uniquely positioned



- 1 **Competitive offshore wind energy**
Immediately next to North Sea, with direct (possibly even dedicated) access to sustainable electricity supply from offshore wind fields
- 2 **Electricity connection**
Direct connection to high voltage electricity enables TSN to meet the expected increase in electricity demand (e.g., due to the use of electric furnaces)
- 3 **Connection to future H₂ infra**
Potential direct connection to cost-effective green H₂ supply and storage, such as the Dutch hydrogen backbone and local H₂ hubs (e.g., Noordzeekanaalgebied) and storage in salt caverns (e.g., Friesland, Groningen)
- 4 **Existing natural gas infrastructure (needed for transition)**
Current natural gas infrastructure is sufficient to be expanded to additional demand (note: high-caloric gas not sourced from Slochteren)
- 5 **Existing integrated and efficient steel facility**
Unique position with a fully integrated steel plant producing steel highly efficiently, being one of the lowest on the European cost curve
- 6 **Deep sea port & railway connection**
Site includes a deep seaport, providing logistical cost advantage for transport of iron ore; this could become a differentiator due to direct access to green H₂ import by ship during the transition period and liquid gas-imports

HV cable offshore wind turbines to landing station TenneT



Meaningful progress with NL Government on 'Tailormade Agreement'

– subject to approval by European Commission

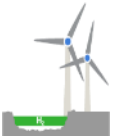
Conditions for a successful transition...



Availability of affordable green hydrogen and electricity



Government support



Energy infrastructure



Timely permitting



Level playing field



Agreements with customers & green steel premium

...while key risks & opportunities need to be managed



Operational integration of new steelmaking assets



Project execution in a brownfield environment



Effective CBAM,
Level playing field in electricity



EU and NL policy
development



Competitive sourcing of scrap, iron ore, natural gas and hydrogen



Public acceptance of the transition plan